

Rundown Fixtures

RDF

Series

Rundown fixtures assist in testing the output of pulse, stall and clutch power tools. Neither our testers nor our rundown fixtures are designed or suited for impact tools.

Testing pulse and clutch powers tools are accomplished by allowing the tool to achieve rotational speed prior to torque measurement. The rundown fixtures all include components to emulate either a hard or medium joint, thus assuring greater test accuracy.

The rundown fixtures work with Torq-Tronics 2 (+/- .5% Indicated Value) and our new System 8 (+/- .25% Indicated Value) Digital Torque Testers.

Filters and Testing

Both Torq-Tronics 2 and the System 8 digital torque testers have power tool testing filters built. Matching tool capacity, rundown fixture capacity, and the transducer capacity is the basis for creating accurate test results.

Part No.	Model Designation	Description	Drive Size
10349	RDF 1 Nm	Rundown Fixture, 1 Nm/10 in lb capacity	1/4" Female Hex
10350	RDF 3 Nm	Rundown Fixture, 3 Nm/25 in lb capacity	1/4" Female Hex
10351	RDF 6 Nm	Rundown Fixture, 6 Nm/50 in lb capacity	1/4" Female Hex
10352	RDF 17 Nm	Rundown Fixture, 17 Nm/150 in lb capacity	3/8" Female Hex
10353	RDF 34 Nm	Rundown Fixture, 34 Nm/300 in lb capacity	3/8" Female Hex
10354	RDF 34 Nm	Rundown Fixture, 34 Nm/300 in lb capacity	1/2" Male Square
10355	RDF 68 Nm	Rundown Fixture, 68 Nm/600 in lb capacity	1/2" Male Square
10356	RDF 109 Nm	Rundown Fixture, 109 Nm/960 in lb capacity	1/2" Male Square
10357	RDF 204 Nm	Rundown Fixture, 204 Nm/1800 in lb capacity	1/2" Male Square
10358	RDF 339 Nm	Rundown Fixture, 339 Nm/3000 in lb capacity	3/4" Male Square

Torque Tool Manager Software

TTM 4.0

Calibration & Certification Software

Torque Tool Manager 4.0 (TTM 4.0) is calibration and certification software specifically engineered to work with our System 8, Torq-Tronics 2 or your legacy System 4/5, System 6, or Torq-Tronics Digital Torque Testers!

TTM 4.0 software will fulfill your TS 16949 and ISO calibration requirements far more cost-effectively than manual record keeping systems!

- Choose from standard calibration routines or customize your own to assure proper test procedures and accuracy - every time! TTM is flexible; it accommodates the full range of manual and power torque tools.
- TTM 4.0 error-proofs calibration procedures and virtually eliminates retesting due to operator error! TTM 4.0

downloads the proper test protocol to your SR tester and sets the tester up for the tool. It will only accept results that are in line with the test protocol, so errors resulting from failure to follow the programmed procedure are automatically rejected.

- TTM 4.0 keeps records for each tool, including calibration date, serial number, tester and transducer serial numbers, operator, "As Found" and "As Left" test results, NIST traceability numbers, and all other data required for ISO and QS compliance!

Contact customer service via email at customerservice@srtorque.com



Mechanical Loaders

ML Series

A mechanical loader is the perfect accessory to increase the repeatability and productivity of the System 8 or legacy System 4/5/6! The drive system for each loader assures 90 degree load application, reducing operator-induced test error. The loaders' mechanical advantage reduces the operator effort required to attain and sustain torque during the calibration process. The QC Series transducers include adapter plates for use with the ML 1000 and ML 2000 loaders, and make changeover a matter of seconds. SR mechanical loaders meet or exceed requirements for ASME B107.29M Type 1 loaders.

The Quad Plate permits mounting up to four transducers to the ML 250 or ML 600 to facilitate changeover. When coupled with the Transducer Switch Module both mechanical and electrical changeover can be accomplished in seconds!



Mechanical Loaders & Tester Accessories

Part No.	Model Designation	Description	Drive Size
10168	ML 2000	Mechanical Loader, 2000 ft.lb./2710 Nm capacity	1/4" Female Hex
10167	ML 1000	Mechanical Loader, 1000 ft.lb./1355 Nm capacity	1/4" Female Hex
10431	ML 600	Mechanical Loader, 600 ft.lb./813 Nm capacity	1/4" Female Hex
10160	ML 250	Mechanical Loader, 250 ft.lb./338 Nm capacity	3/8" Female Hex
10208	Lg. Cart	Roller Cart for ML 1000, 64"W x 30"D x 30"H	3/8" Female Hex
10161	Std. Cart	Roller Cart for ML 250, 46"W x 24"D x 46"H	1/2" Male Square
10308	Quad Plate	Rotating plate attaches four -P Transducers to ML 250.	1/2" Male Square
10601	Switch Box	Electrically connects four transducers to System 8	1/2" Male Square

We supply the weights, arms, wheels, and levers for the top calibration professionals. To known uncertainty budget, we can provide you weights corrected for your specific gravity. For more information see our website, the Newton Metre channel on YouTube, or worldwide please call: +1-847-455-8677 to schedule your free consultation.

