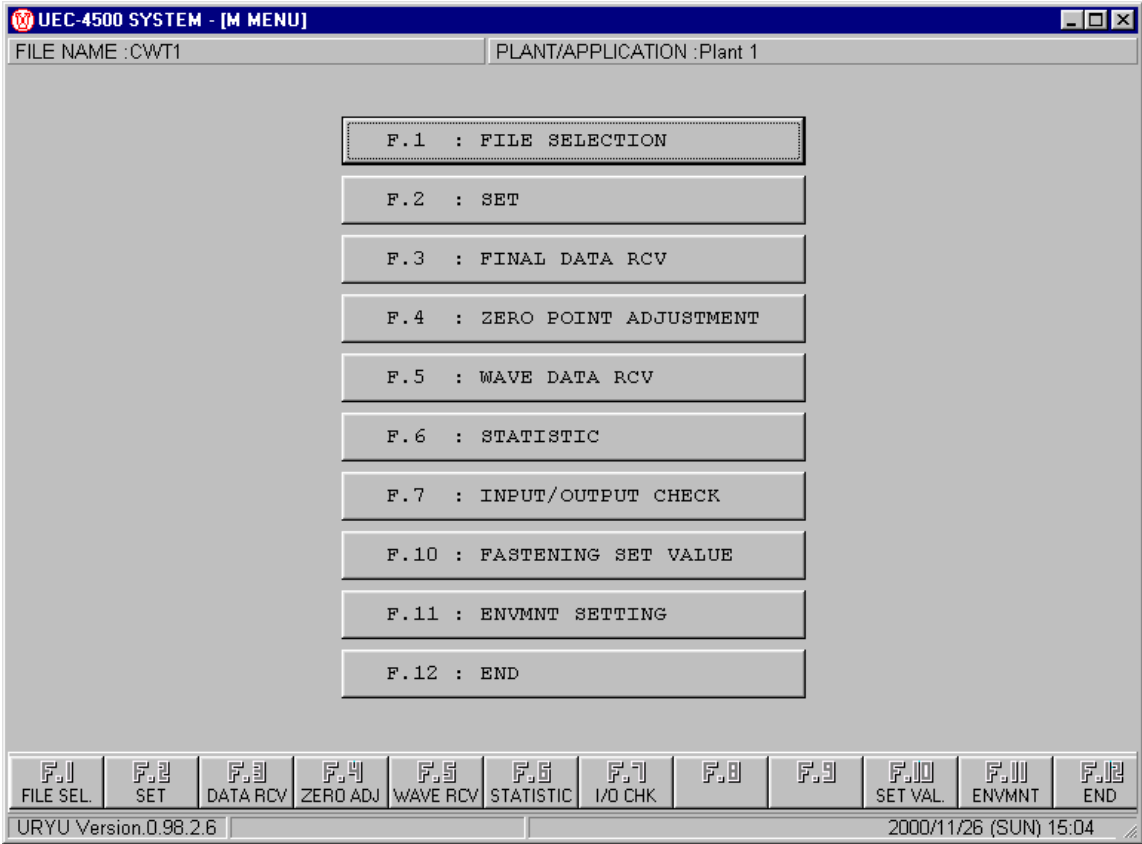


UEC-4500

Statistics Features

1) Start with Main Screen



2.) Press F6 "Statistic"

UEC-4500 SYSTEM - [STATISTIC]

FILE NAME :honda1 PLANT/APPLICATION :

SP No.	W.No.	RANGE	N	AVG	SIGMA	3SIG/AVG	CP	CPK
1	1							
	2							
	3							
	4							
2	1							
	2							
	3							
	4							

F1 GRAGH F2 DATA F3 F4 F5 PRINT F6 SAVE F7 READ F8 RCV F9 MEM CLR F10 F11 F12 M MENU

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3.) Then Press F8 to receive data from UEC-4500

OR

Press F7 to read from file [only if data has previously been stored to disk]

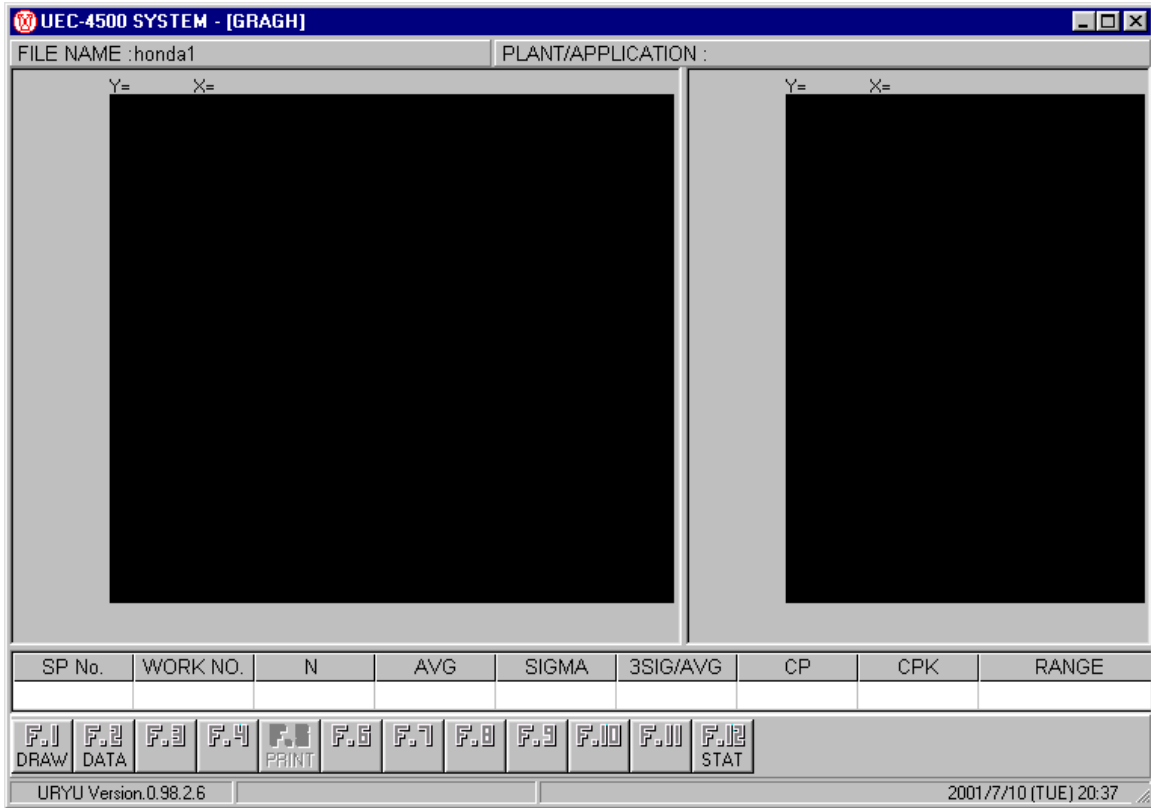
This will give a screen as follows:

The screenshot shows a software window titled "UEC-4500 SYSTEM - [STATISTIC]". The window has a menu bar with "FILE NAME : honda1" and "PLANT/APPLICATION :". Below the menu bar is a large table with the following data:

SP No.	W.No.	RANGE	N	AVG	SIGMA	3SIG/AVG	CP	CPK
1	1	32.0 - 38.0	275	34.69	8.05	69.63%	0.12	0.11
	2							
	3							
	4							
2	1							
	2							
	3							
	4							

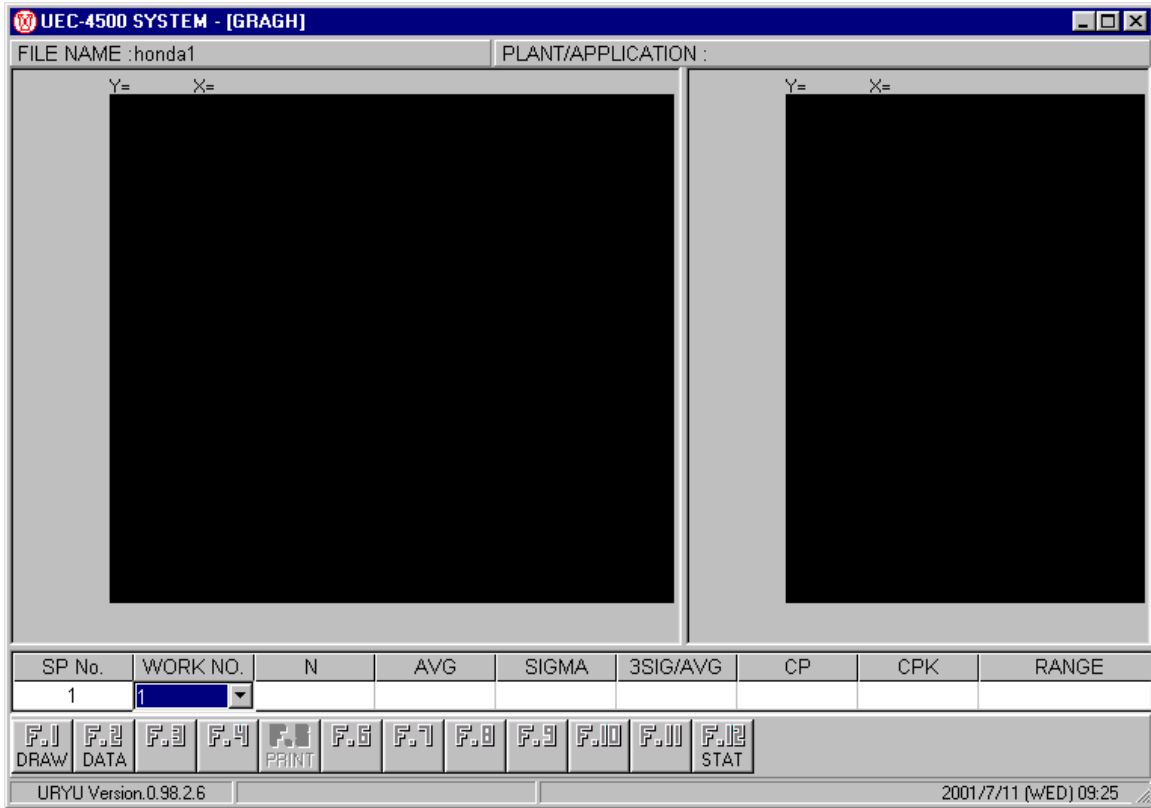
At the bottom of the window is a function key bar with the following keys: F.1 GRAGH, F.2 DATA, F.3, F.4, F.5 PRINT, F.6 SAVE, F.7 READ, F.8 RCV, F.9 MEM CLR, F.10, F.11, F.12 M MENU. The status bar at the bottom left shows "URYU Version.0.98.2.6" and the bottom right shows "2001/7/10 (TUE) 20:35".

4.)
Press F1 for "Graph"

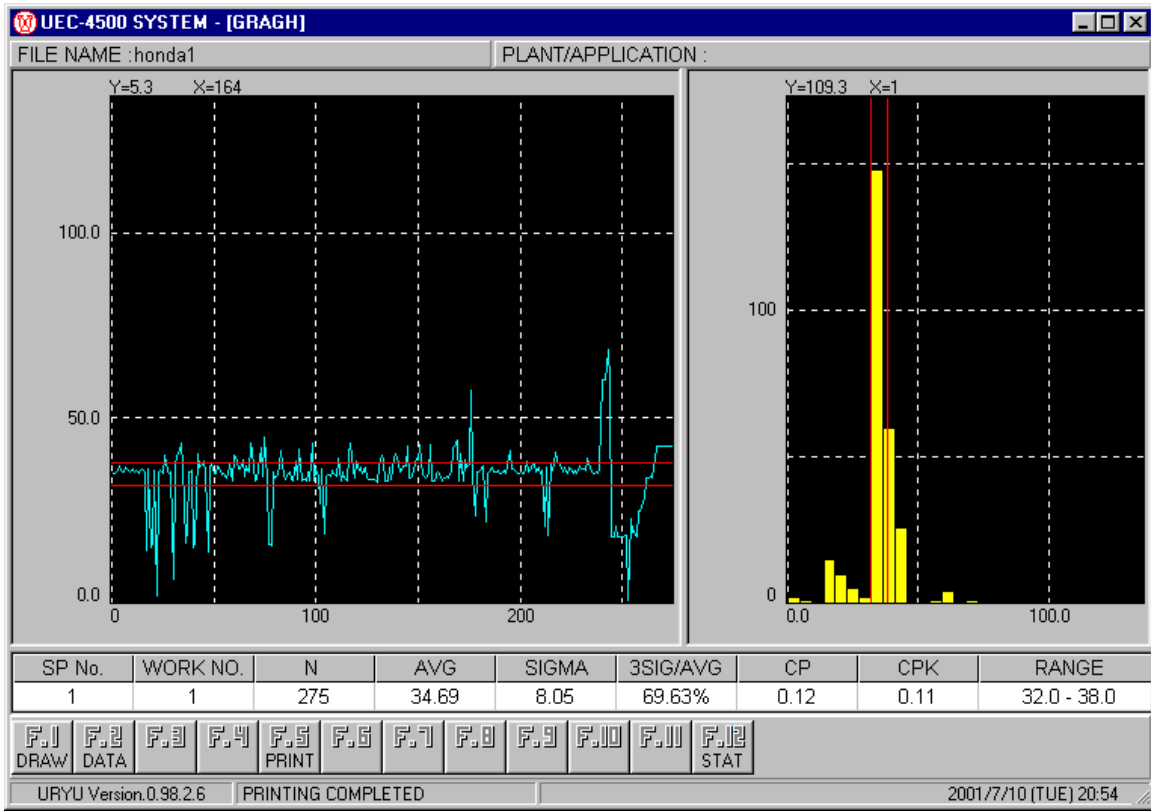


5.) Double click the box for SP No. spindle number. [Usually only number one is used].

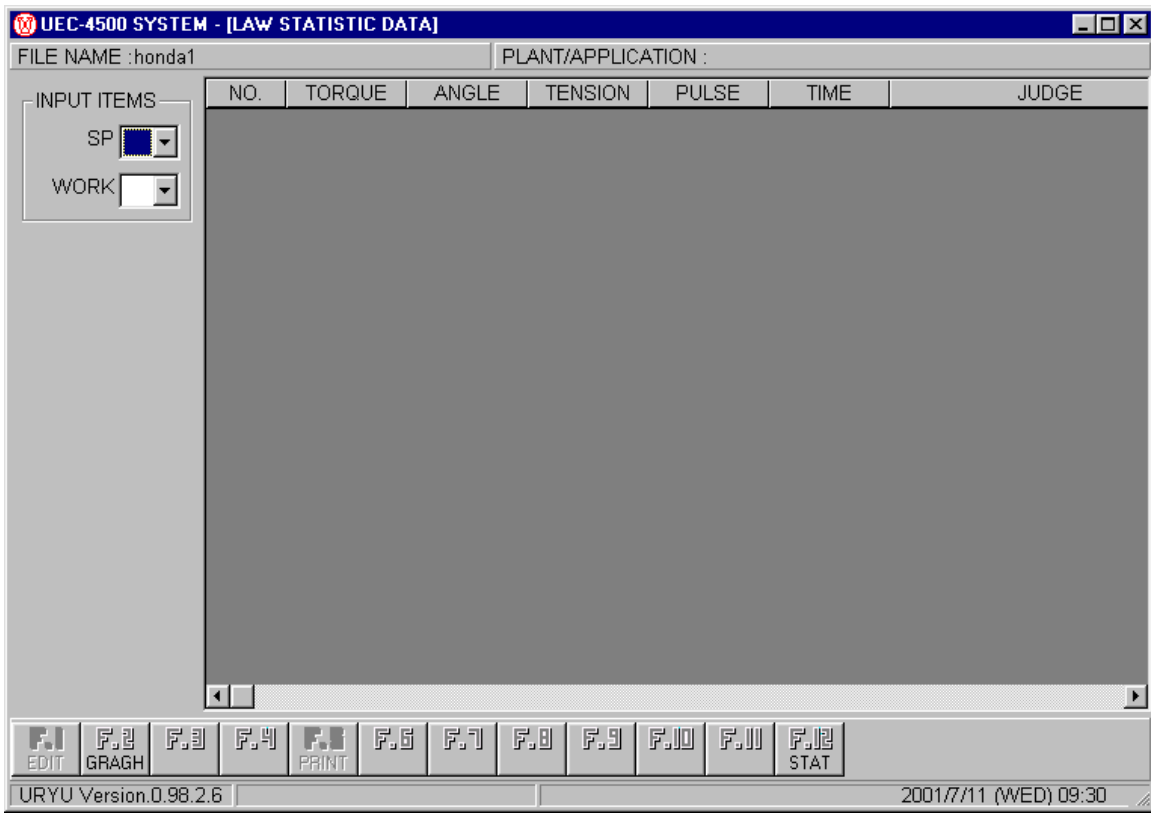
Then double click the Work No. box. Then chose Work Select 1, 2, 3, or 4.



6.) Press F1: "Draw".



7.) Press F2: "Data".



8.) Select SP and Work

FILE NAME : honda1 PLANT/APPLICATION :

NO.	TORQUE	ANGLE	TENSION	PULSE	TIME	JUD
1	34.9	0	0	14	297	OK
2	35.6	0	0	14	302	OK
3	35.9	0	0	12	259	OK
4	37.1	0	0	13	279	OK
5	35.3	0	0	15	325	OK
6	35.3	0	0	15	304	OK
7	36.8	0	0	15	328	OK
8	35.9	0	0	15	326	OK
9	35.6	0	0	14	326	OK
10	36.1	0	0	14	302	OK
11	35.6	0	0	15	329	OK
12	35.8	0	0	15	338	OK
13	35.1	0	0	16	366	OK
14	35.9	0	0	17	371	OK
15	36.1	0	0	56	1530	OK
16	35.3	0	0	202	4558	PULSE HIGH NOI
17	14.3	0	0	70	0	TORQUE LOW N
18	36.4	0	0	36	679	OK

INPUT ITEMS: SP 1, WORK 1

Function keys: F1 EDIT, F2 GRAGH, F3, F4, F5 PRINT, F6, F7, F8, F9, F10, F11, F12 STAT

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Now you can use F2 to switch between the Graph and the Data.

Using F5 will print either the data or the graph depending on which screen is showing. [Printer must be attached to PC, not the UEC-4500].