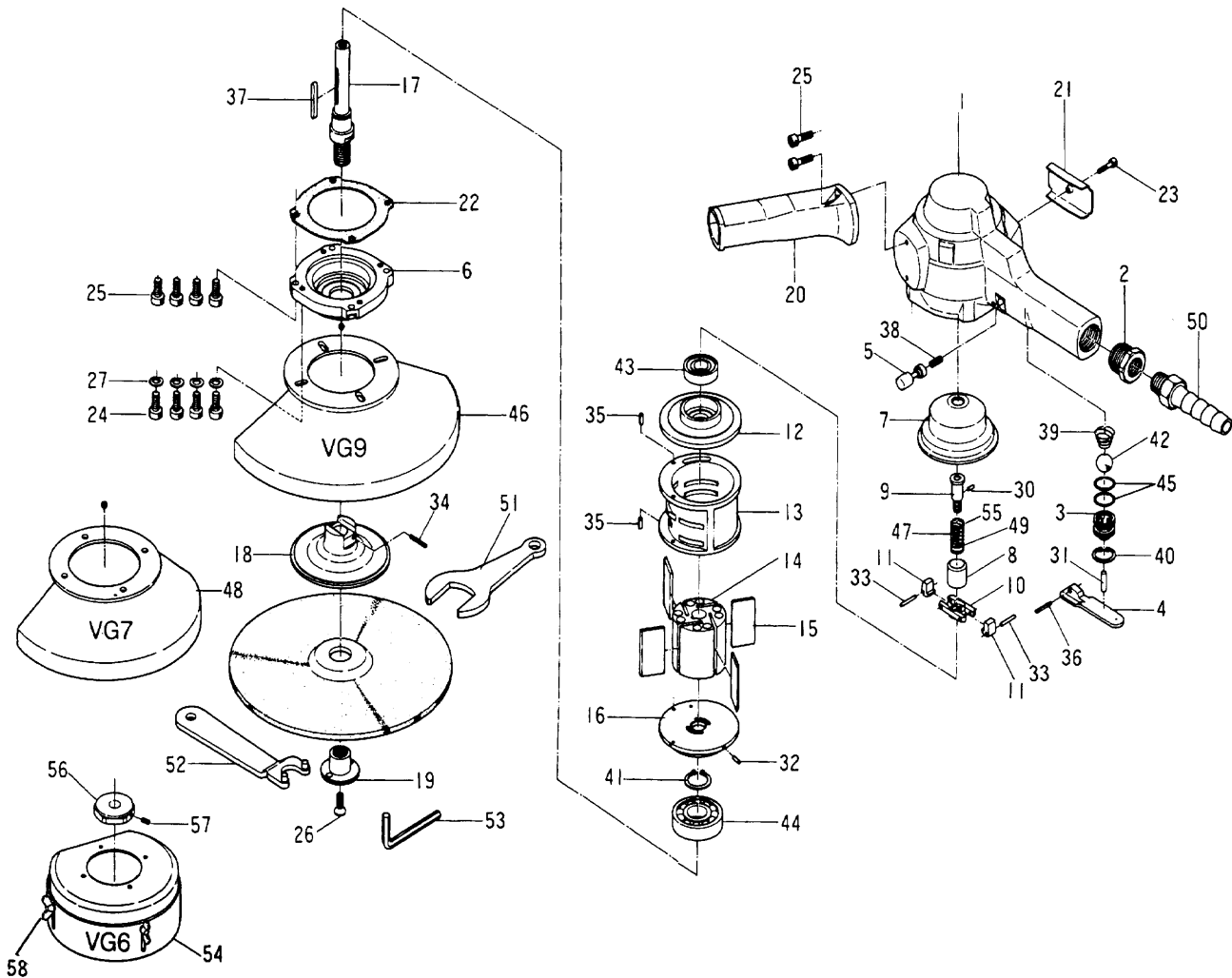


# VG6-45, VG7-76, VG9-59 VERTICAL GRINDERS

## EXPLODED VIEW



## PARTS LIST

Index. No.	Code No.	Parts Name	Quantity	Index. No.	Code No.	Parts Name	Quantity	Index. No.	Code No.	Parts Name	Quantity
# 1	523-025-1	Casing	1	# 24	945-214-0	Allen Head Bolt (M6×14)	4	<b>Parts for VG9-59</b>			
# 2	523-091-0	Air Inlet Bushing	1	# 25	945-218-0	Allen Head Bolt (M6×18)	6	# 46	523-770-1	Wheel Guard	1
# 3	523-101-0	Valve Bushing	1	# 26	948-453-0	Allen Head Screw (M6×18)	1	# 47	976-342-0	Spring (13.6×17.5×1.4)	1
# 4	566-107-5	Valve Lever	1	# 27	962-009-0	Spring Washer (2-6S)	4	<b>Parts for VG7-76</b>			
# 5	585-765-1	Safety Pin	1	# 28	965-021-0	Heli-Sert (M6×1.5D)	6	# 48	523-770-4	Wheel Guard	1
# 6	523-012-1	Head Cover	1	# 29	965-022-0	Heli-Sert (M6×2D)	4	# 49	976-339-0	Spring (13.5×19×1.6)	1
# 7	523-013-0	Inner Cover	1	# 30	970-205-0	Pin (H)(3×7)	1	<b>Parts for VG6-45</b>			
# 8	593-170-4	Governor Valve	1	# 31	970-324-0	Pin (H)(4×24)	1	# 54	523-895-6	Cap Wheel Guard Assembly	1
# 9	593-176-4	Governor Spindle	1	# 32	973-070-0	Roll Pin (2.5×10)	1	# 55	976-338-0	Spring (13.3×30×1.0)	1
# 10	591-181-7	Governor Cage	1	# 33	973-120-0	Roll Pin (3×20)	2	# 56	892-035-1	Spacer (Cup Wheel)	1
# 11	593-183-3	Governor Weight	2	# 34	973-122-0	Roll Pin (3×22)	1	# 57	953-114-0	Allen Head Screw (M4×14)	1
# 12	523-285-0	Rear Plate	1	# 35	973-160-0	Roll Pin (3.5×10)	2	# 58	959-201-0	Wing Bolt (M6×14)	3
# 13	523-286-0	Cylinder	1	# 36	973-170-0	Roll Pin (3.5×20)	1	<b>Accessories</b>			
# 14	518-287-6	Rotor	1	# 37	974-140-0	Key (4×40)	1	= 50	940-127-0	Air Hose Nipple (NPT/××)	1
# 15	518-288-6	Blade	4	# 38	976-114-0	Spring (6×18×0.55)	1	# 51	936-524-0	Spanner (24)	1
# 16	523-289-0	Front Plate	1	# 39	977-281-0	Cone Spring (12×19.5×19)	1	# 52	938-057-0	Spanner (6×30×170)	1
# 17	523-390-0	Wheel Spindle (Out)	1	# 40	979-015-0	Inner Snap Ring (22)	1	# 53	939-105-0	Allen Wrench (4)	1
# 18	592-393-4	Wheel Holder Flange (B/F)	1	# 41	979-117-0	Outer Snap Ring (20)	1				
# 19	518-394-7	Wheel Nut Flange	1	# 42	981-216-0	Ball(Black-5/8)	1				
# 20	523-720-0	Dead Handle	1	# 43	982-242-0	Ball Bearing (6202Z)	1				
# 21	523-021-0	Exhaust Deflector	1	# 44	982-344-0	Ball Bearing (6304Z)	1				
# 22	523-853-1	Head Cover Packing	1	# 45	990-916-0	O-Ring (SNS18)	2				
# 23	945-018-0	Allen Head Bolt (M4×18)	1								

When ordering spare parts, please specify tool type, code number and part name.

Printed in Japan

**URYU SEISAKU, LTD.** Osaka, Japan