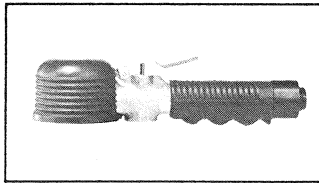


UP-25DB/26DB DUAL ACTION ORBITAL SANDERS

EXPLODED VIEW

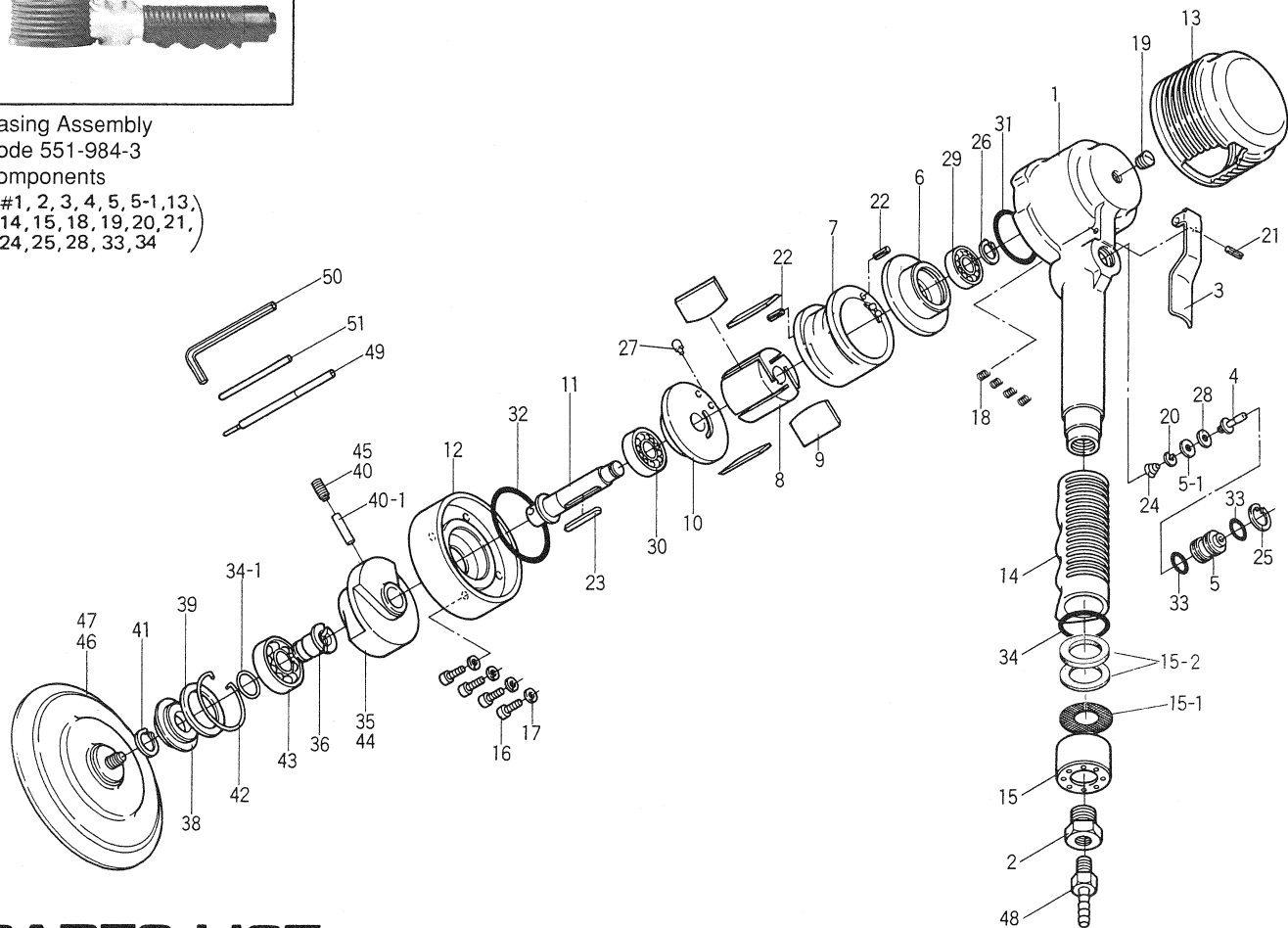


Casing Assembly

Code 551-984-3

Components

(#1, 2, 3, 4, 5, 5-1, 13,
14, 15, 18, 19, 20, 21,
24, 25, 28, 33, 34)



PARTS LIST

Casing Assembly components are marked with "o".

Index. No.	Code No.	Parts Name	Quantity	Index. No.	Code No.	Parts Name	Quantity	Index. No.	Code No.	Parts Name	Quantity
UP-25DB - 26DB COMMON PARTS											
# 1	551-025-5	o Casing	1	#27	980-008-0	Round Head Notch (2.4)	1	#36	548-410-3	Backing Pad Set Spindle	1
# 2	551-091-0	o Air Inlet Bushing	1	#28	996-413-0	o Packing	1	#38	548-879-4	Backing Pad Set Nut	1
# 3	551-107-0	o Valve Lever	1	#29	982-100-0	Ball Bearing (6000)	1	#39	993-029-0	Felt Ring (26×35×3)	1
# 4	548-104-3	o Valve Rod	1	#30	982-141-0	Ball Bearing (6001Z)	1	#45	953-316-0	Allen Head Flat Point Screw (M6×16)	1
# 5	548-101-3	o Valve Busing	1	#31	990-033-0	o O-Ring (P34)	1	#40-1	1973-322-0	Roll Pin (5×24)	1
# 5-1	548-120-3	o Valve Packing Spacer	1	#32	990-043-0	o O-Ring (P46)	1	#41	979-355-0	Inner Snap Ring (ISTW-14)	1
# 6	555-285-1	Rear Plate	1	#33	990-909-0	o O-Ring (SNS11.2)	2	#42	978-400-0	Snap Ring (40×1.0)	1
# 7	555-286-1	Cylinder	1	#34-1	1975-770-0	Adjusting Spacer (20×14.6×1)	1	#43	982-500-0	Ball Bearing (6202 2NS)	1
# 8	555-287-1	Rotor	1	#46	551-409-2	Backing Pad Assembly (5") (UP-25DB)	1	Accessories			
# 9	555-288-1	Blade	4	#47	551-409-8	Backing Pad Assembly (6") (UP-26DB)	1	#48	940-114-0	Air Hose Nipple (NPT1/4×3/8)	1
#10	555-289-1	Front Plate	1	551-886-0 UP-25DB Balancer Assembly				#49	939-015-0	Spanner (2.8×120)	1
#11	551-297-3	Rotor Spindle	1	#35	551-515-3	Balancer	1	#50	939-010-0	Allen Wrench (.3mm)	1
#12	551-012-3	Cashing Cover	1	#36	548-410-3	Backing Pad Set Spindle	1	Optional Accessories			
#13	551-840-0	o Cashing Protector	1	#38	548-879-4	Backing Pad Set Nut	1	For UP-25DB			
#14	551-842-3	o Handle Cover	1	#39	993-029-0	Felt Ring (26×35×3)	1	#51	998-020-0	Emery Paper 125 (No.60)	
#15	551-780-3	o Exhaust Stack	1	#40	953-314-0	Allen Head Flat Point Screw (M6×14)	1	#52	998-021-0	Emery Paper 125 (No.80)	
#15-1	259-782-0	Exhaust Deflector	1	#40-1	1973-322-0	Roll Pin (5×24)	1	#53	998-022-0	Emery Paper 125 (No.180)	
#15-2	551-835-3	Filter	2	#41	979-355-0	Inner Snap Ring (ISTW-14)	1	For UP-26DB			
#16	945-012-0	Allen Head Bolt (M4×12)	4	#42	978-400-0	Snap Ring (40×1.0)	1	#54	998-030-0	Emery Paper 150 (No.60)	
#17	962-006-0	Spring Washer (2-4S)	4	#43	982-500-0	Ball Bearing (6202 2NS)	1	#55	998-031-0	Emery Paper 150 (No.80)	
#18	965-006-0	o Heli-Sert (M4×1.5D)	4	551-886-6 UP-26DB Balancer Assembly				#56	998-032-0	Emery Paper 150 (No.120)	
#19	966-022-0	o Oil Plug (1/8-S)	1	#44	551-515-8	Balancer	1	#57	909-062-0	Bond	
#20	979-405-0	o Outer Snap Ring (E2.5)	1					#58	932-110-0	Air Regulator (U1/4)	
#21	973-118-0	o Roll Pin (3×18)	1								
#22	973-162-0	Roll Pin (3.5×12)	2								
#23	974-130-0	Key (4×30)	1								
#24	977-069-0	o Cone Spring (5×12.5×10)	1								
#25	979-315-0	o Inner Snap Ring (ISTW-15)	1								
#26	979-107-0	Outer Snap Ring (10)	1								

When ordering spare parts, please specify tool type, code numbers and parts names.

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For further information, please contact at any time your nearest URYU distributor.

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