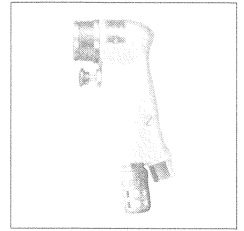
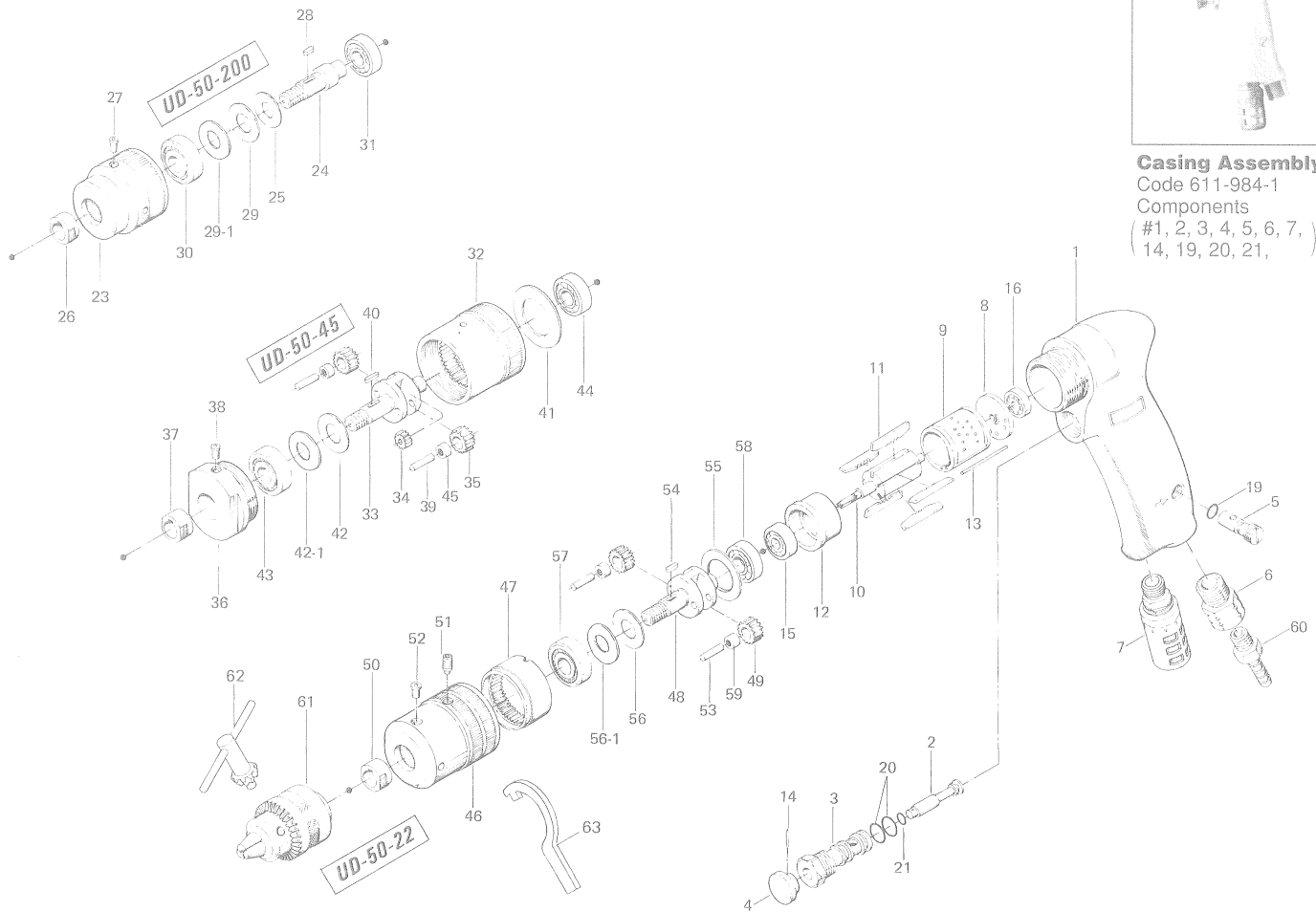


UD-50 SERIES AIR DRILLS

EXPLODED VIEW



Casing Assembly
Code 611-984-1
Components
(#1, 2, 3, 4, 5, 6, 7, 14, 19, 20, 21,)



PARTS LIST

Casing Assembly Components are marked with "○"

Index No.	Code No.	Parts Name	Quantity	Index No.	Code No.	Parts Name	Quantity	Index No.	Code No.	Parts Name	Quantity
UD-50 Series Common Parts											
# 1	611-025-1	○ Casing	1	#27	968-130-0	Grease Cup(3/16)	1	#47	611-465-1	Internal Gear	1
# 2	603-100-2	○ Valve	1	#28	974-008-0	Key(3×8)	1	#48	603-319-1	Anvil	1
# 3	606-101-1	○ Valve Bushing	1	#29	975-149-0	Spacer(22×12.5×0.4)	1	#49	603-470-1	Planet Gear	2
# 4	603-107-2	○ Throttle Trigger	1	#29-1	975-752-0	Adjusting Spacer(15×10×t)	1	#50	603-411-1	Chuck Retainer	1
# 5	023-240-1	○ Regulator Valve	1	#30	982-140-0	Ball Bearing(6000Z)	1	#51	952-205-0	Allen Head Dog Point Screw(M5×5)	1
# 6	191-091-5	○ Air Inlet Bushing	1	#31	982-402-0	Ball Bearing(EE-3)	1	#52	968-130-0	Grease Cup(3/16)	1
# 7	235-885-0	○ Silencer Assembly	1	611-005-5 Gear Box Assembly for UD-50-45				#53	972-114-0	Roller Pin(4×13.8)	2
# 8	603-285-1	Rear Plate	1	#32	611-029-5	Gear Casing	1	#54	974-008-0	Key(3×8)	1
# 9	603-286-1	Cylinder	1	#33	674-319-1	Anvil	1	#55	975-244-0	Spacer(31.5×26×2)	1
#10	603-287-1	Rotor	1	#34	674-460-1	Rotor Gear	1	#56	975-162-0	Spacer(24×12.5×0.4)	1
#11	603-288-1	Blade	5	#35	674-470-1	Planet Gear	2	#56-1	975-752-0	Adjusting Spacer(15×10×t)	1
#12	603-289-1	Front Plate	1	#36	674-070-1	Gear Casing Cover	1	#57	982-140-0	Ball Bearing(6000Z)	1
#13	970-030-0	Pin(H)(1.8×44)	1	#37	603-411-1	Chuck Retainer	1	#58	982-402-0	Ball Bearing(EE-3)	1
#14	973-010-0	○ Roll Pin(2×10)	1	#38	968-130-0	Grease Cup(3/16)	1	#59	988-450-0	Needle Roller Bearing (HK-0408)	2
#15	982-021-0	Ball Bearing(626)	1	#39	972-114-0	Roller Pin(4×13.8)	2	Standard Accessories			
#16	982-026-0	Ball Bearing(634)	1	#40	974-008-0	Key(3×8)	1	#60	940-114-0	Air Hose Nipple (NPT1/4×3/8)	1
#19	990-003-0	○ O-Ring(P5)	1	#41	611-296-4	Front Plate Spacer	1	#61	923-070-0	Chuck(8mm)	1
#20	990-610-0	○ O-Ring(8×2)	2	#42	975-162-0	Spacer(24×12.5×0.4)	1	#62	927-050-0	Chuck Handle(5mm)	1
#21	990-203-0	○ O-Ring(JW1516-3)	1	#42-1	975-752-0	Adjusting Spacer(15×10×t)	1	#63	937-006-0	Spanner(4×21×150)	1
611-005-8 Gear Box Assembly for UD-50-200				#43	982-140-0	Ball Bearing(6000Z)	1				
#23	611-039-8	Anvil Casing	1	#44	982-402-0	Ball Bearing(EE-3)	1				
#24	603-319-7	Anvil	1	#45	988-450-0	Needle Roller Bearing (HK-0408)	2				
#25	611-334-7	Anvil Spacer	1	611-005-1 Gear Box Assembly for UD-50-22							
#26	603-411-1	Chuck Retainer	1	#46	611-029-1	Gear Casing	1				

When ordering spare parts, please specify tool type, code number and part name.

Printed in Japan



URYU SEISAKU, LTD. Osaka, Japan

For further information, please contact at any time your nearest URYU distributor.

OKA-145-07-06-01-3020